



Crimp Specification

Thursday, December 16, 2021

*All units in millimeters

English ▾

Crimper:	Hose Style:	Coupling Style:	Hose	DIN EN 853 2SN ISO 1436 Type 2
Karrykrimp 2	301SN	48	Description	

Size	Crimper Die		Die Ring	Crimp Diameter	Crimp Length	Hose Insertion	Drawing
Parker 48 Series Dies							
-4	80C-C04		85C-R02	17,65	FULL	22	PKFull
-5	80C-C05		85C-R02	19,3	FULL	24	PKFull
-6	80C-C06		85C-R02	21,6	FULL	22	PKFull
-8	80C-C08		85C-R02	24,65	FULL	24	PKFull
-10	80C-C10		85C-R02	27,95	FULL	25	PKFull
-12	80C-C12		85C-R02	31,75	FULL	25	PKFull
-16	80C-C16		85C-R02	39,3	FULL	30	PKFull
-20	80C-C20		85C-R02	51,3	FULL	46	PKFull

Comments
Crimp diameters for stainless steel fittings can be up to 0.25 mm larger than for standard steel fittings (just for size -24 and -32)
Crimp Diameter Tolerance is +/- 0.010" (0.25mm)

PKFull

